

MODEL : DR-60-24

OUTPUT FUNCTION TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	RIPPLE & NOISE	V1: 150 mVp-p (Max)	I/P: 230VAC O/P:FULL LOAD Ta:25°C	V1: 21 mVp-p (Max)	P
2	OUTPUT VOLTAGE ADJUST RANGE	CH1: 21.6V ~ 26.4V	I/P: 230 VAC I/P: 115 VAC O/P:MIN LOAD Ta:25°C	20.92 V- 26.89 V/ 230 VAC 20.92 V- 26.89 V/ 115 VAC	P
3	OUTPUT VOLTAGE TOLERANCE	V1: 1 % ~ -1 % (Max)	I/P: 85 VAC / 264 VAC O/P:FULL/ MIN LOAD Ta:25°C	V1: 0.11 % ~ -0.11 %	P
4	LINE REGULATION	V1: 1 % ~ -1 % (Max)	I/P: 85VAC ~ 264 VAC O/P:FULL LOAD Ta:25°C	V1: 0 % ~ 0 %	P
5	LOAD REGULATION	V1: 1 % ~ -1 % (Max)	I/P: 230 VAC O/P:FULL ~ MIN LOAD Ta:25°C	V1: 0.11 % ~ -0.11 %	P
6	SET UP TIME	230VAC: 100 ms (Max) 115 VAC: 200 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 60 ms 115VAC/ 73 ms	P
7	RISE TIME	230VAC: 30 ms (Max) 115VAC: 30 ms (Max)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 27.7 ms 115VAC/ 22.7 ms	P
8	HOLD UP TIME	230VAC: 50 ms (TYP) 115VAC: 18 ms (TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	230VAC/ 123 ms 115VAC/ 26 ms	P
9	OVER/UNDERSHOOT TEST	< ±5%	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	TEST: <5 %	P
10	DYNAMIC LOAD	V1: 2400 mVp-p	I/P: 230 VAC O/P:FULL /Min LOAD 90%DUTY/1KHZ Ta:25°C	136 mVp-p	P

**INPUT FUNCTION TEST**

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	INPUT VOLTAGE RANGE	85VAC~264 VAC)	I/P:TESTING O/P:FULL LOAD Ta:25°C	59 V~264V	P
			I/P: LOW-LINE-3V= 82 V HIGH-LINE+15%=300 V O/P:FULL/MIN LOAD ON: 30 Sec . OFF: 30 Sec 10MIN ( AC POWER ON/OFF NO DAMAGE )	TEST: OK	
2	INPUT FREQUENCY RANGE	47HZ ~63 HZ NO DAMAGE OSC	I/P: 85 VAC ~ 264 VAC O/P:FULL~MIN LOAD Ta:25°C	TEST: OK	P
3	EFFICIENCY	84 % (TYP)	I/P: 230 VAC O/P:FULL LOAD Ta:25°C	84.5 %	P
4	INPUT CURRENT	230V/ 1 A (TYP) 115V/ 1.8 A (TYP)	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 0.63 A/ 230 VAC I = 0.98 A/ 115 VAC	P
5	INRUSH CURRENT	230V/ 40 A (TYP) 115V/ 30 A (TYP) COLD START	I/P: 230 VAC I/P: 115 VAC O/P:FULL LOAD Ta:25°C	I = 38.8 A/ 230 VAC I = 20 A/ 115 VAC	P

**PROTECTION FUNCTION TEST**

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	OVER LOAD PROTECTION	105 %~ 160 %	I/P: 230 VAC I/P: 115 VAC O/P:TESTING Ta:25°C	141 %/ 230 VAC 141 %/ 115 VAC Foldback Current Limiting	P
2	OVER VOLTAGE PROTECTION	CH1: 27.6 V~ 32.4 V	I/P: 230 VAC I/P: 115 VAC O/P:MIN LOAD Ta:25°C	30.7 V/ 230 VAC 30.7 V/ 115 VAC Shunt down Re- power ON	P
3	SHORT PROTECTION	SHORT EVERY OUTPUT 1 HOUR NO DAMAGE	I/P: 264 VAC O/P:FULL LOAD Ta:25°C	NO DAMAGE Foldback Current Limiting	P

ENVIRONMENT TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	TEMPERATURE RISE TEST	MODEL : DR-60-24 1. ROOM AMBIENT BURN-IN : 2 HRS I/P: 230VAC O/P: FULL LOAD Ta= 27.6 °C 2. HIGH AMBIENT BURN-IN : 2.5 HRS I/P: 230VAC O/P: FULL LOAD Ta= 44.5 °C			P
2	OVER LOAD BURN-IN TEST	NO DAMAGE 1 HOUR ( MIN )	I/P: 230 VAC O/P: 140 % LOAD Ta:25°C	TEST : OK	P
3	LOW TEMPERATURE TURN ON TEST	TURN ON AFTER 2 HOUR	I/P: 230 VAC O/P: 100 % LOAD Ta= -20 °C	TEST : OK	P
4	HIGH HUMIDITY HIGH TEMPERATURE HIGH VOLTAGE TURN ON TEST	AFTER 12 HOURS IN CHAMBER ON CONTROL 45 °C NO DAMAGE	I/P: 272 VAC O/P:FULL LOAD Ta= 45 °C HUMIDITY= 95 %R.H	TEST : OK	P
5	TEMPERATURE COEFFICIENT	± 0.03 %(0-50°C)	I/P: 230 VAC O/P:FULL LOAD	± 0.01 %(0-50°C)	P
6	VIBRATION TEST	1 Carton & 1 Set (1) Waveform: Sine Wave (2) Frequency:10-500Hz (3) Sweep Time:10min/sweep cycle (4) Acceleration:2G (5) Test Time:1 hour in each axis (X.Y.Z) (6) Ta:25°C		TEST : OK	P

**SAFETY TEST**

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	WITHSTAND VOLTAGE	I/P-O/P: 3 KVAC/min	I/P-O/P: 3.6 KVAC/min Ta:25°C	I/P-O/P: 2.85 mA NO DAMAGE	P
2	ISOLATION RESISTANCE	I/P-O/P:500VDC>100MΩ	I/P-O/P: 500 VDC Ta:25°C	I/P-O/P: 7 GΩ NO DAMAGE	P
3	APPROVAL	TUV: Certificate NO : R50058736 UL: File NO : E183223			P

**E.M.C TEST**

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	HARMONIC	EN61000-3-2 CLASS A	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	PASS	P
2	CONDUCTION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL/50% LOAD Ta:25°C	PASS Test by certified Lab	P
3	RADIATION	EN55022 CLASS B	I/P: 230 VAC (50HZ) O/P:FULL LOAD Ta:25°C	PASS Test by certified Lab	P
4	E.S.D	EN61000-4-2 INDUSTRY AIR:8KV / Contact:4KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
5	E.F.T	EN61000-4-4 INDUSTRY INPUT: 2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
6	SURGE	IEC61000-4-5 INDUSTRY L-N :2KV	I/P: 230 VAC/50HZ O/P:FULL LOAD Ta:25°C	CRITERIA A	P
7	Test by certified Lab & Test Report Prepare				

**M.T.B.F & LIFE CYCLE CALCULATION**

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	CAPACITOR LIFE CYCLE	SUPPOSE C 107 IS THE MOST CRITICAL COMPONENT I/P: 230VAC O/P:FULL LOAD Ta= 25 °C LIFE TIME= 75925 HRS I/P: 230VAC O/P:FULL LOAD Ta= 45 °C LIFE TIME= 21399 HRS			P
2	MTBF	MIL-HDBK-217F NOTICES2 PARTS COUNT TOTAL FAILURE RATE: 216.2K HRS			P

COMPONENT STRESS TEST

NO	TEST ITEM	SPECICATION	TEST CONDITION	RESULT	VERDICT
1	Power Transistor ( D to S) or (C to E) <b>Peak Voltage</b>	Q 1 Rated 2SK3673 : 700 V 10A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 676 V (2) 674 V (3) 580 V	P
2	Diode Peak <b>Voltage</b>	D100 Rated BYQ28X-200 : 200 V 10 A	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on (2) Full Load (3)Output Short Ta:25°C	(1) 88 V (2) 157 V (3) 114 V	P
3	Clamp Diode Peak <b>Voltage</b>	D1 Rated HER206 : 600V 2A	I/P:High-Line +3V = 267 V O/P: (1)Full Load (2) Dynamic Load 90%Duty/1KHz Ta:25°C	(1) 388 V (2) 388 V	P
4	<b>Input Capacitor Voltage</b>	C 5 Rated : 180u / 400 V/ 105°C	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta:25°C	(1) 400 V (2) 392 V (3) 392 V	P
5	<b>Control IC Voltage Test</b>	U1 Rated TL3842 : 30 V	I/P:High-Line +3V = 267 V O/P: (1)Full Load Turn on /Off (2) Min load Turn on /Off (3)Full Load /Min load Change Ta:25°C	(1) 17 V (2) 16 V (3) 14 V	P

DATE	SAMPLE	TEST RESULT	TESTER	APPROVAL
2005/1/7	RD SAMPLE	PASS	VINCENT TSENG	MAX LIN
2005/4/25	PRODUCT SAMPLE W0503C02	PASS	VINCENT TSENG	MAX LIN
2005/6/28	PRODUCT SAMPLE W0505B02	PASS	VINCENT TSENG	MAX LIN

2003/12/12 A50-F023